### Technical Datasheet AWS 073 Rev.2



## NICKEL<sup>®</sup> 212

Key Features Stronger than Nickel 200 due to the addition of manganese

We will manufacture to your required mechanical properties.

### key advantages to you, our customer



0.025mm to 21mm (.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



Technical support

Delivery:

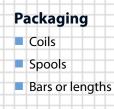
within 3 weeks

#### NICKEL® 212 available in:-

Round wire

IMPORTANT

- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand



°Trade name of Special Metals Group of Companies.

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# NICKEL<sup>®</sup> 212



Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	-	Stronger than Nickel 200 due to the addition of manganese	Electrical Lead Wires
Ni + Co	97.0	-			Supporting components in Lamps and electronic valves
Mn	1.50	2.50			Electrodes in Glow-discharge
Fe	-	0.25	Designations		Lamps
С	-	0.10	W.Nr. 2.4110 AWS 073 UNS N02212		Sparking Contacts
Cu	-	0.20			
Si	-	0.20			
Mg	-	0.20			
S	-	0.006			

Density	8.86 g/cm <sup>3</sup>	0.320 lb/in <sup>3</sup>
Melting Point	1446 °C	2635 °F
Coefficient of Expansion	12.9 μm/m °C (20 –100 °C)	7.2 x 10 <sup>-6</sup> in/in °F (70 – 212 °F)
Modulus of Rigidity	78 kN/mm <sup>2</sup>	11313 ksi
Modulus of Elasticity	196 kN/mm²	28400 ksi

Electrical Resistivity			
10.9 μΩ • cm	66 ohm • circ mil/ft		

Thermal Conductivity			
44 W/m ⋅ °C	305 btu • in/ft² • h • °F		

Properties							
Condition	Approx. tensile strength		Annual encypting temperature				
Condition	N/mm²	ksi	Approx. operating temperature				
Annealed	<500	<73	Tensile strength and elongation drop significantly at temperatures above 315 °C (600 °F). Service temperature is dependent on environment, load and size range.				
Hard Drawn	750 – 950	109 – 138					

The above tensile strength ranges are typical. If you require different please ask.

AS 9100 Aerospace & Defence ISO 9001 Quality Management ISO 45001 Health & Safety